Plant Management Filed Workshop
From 5S to Continuous Improvement
Learn and Practice 5S in Real Plant and Understand Why 5S is the Base of Continuous Improvement Culture

Venue: Beijing West Industries (Shanghai) Co., Ltd.
Address: No. 328, Rd Huajing Shanghai WGQ Free Trade Zone
Date: May 31st - Jun. 1st, 2012
Training Language: Chinese
Participation Fee: RMB 3,800 Yuan/person
Facilitated by: Mr. Xu Yi  MESC Consulting Director

It is a great opportunity for you, as a professional plant management practitioner to experience the following activities with expert from MESC and professional of BWI:

- Sharing the ups and downs during the 5S journey
- Communicating the joys and pains during the 5S implementation
- Practicing the 5S tools on shop floor with your own hands
- Learning from each other to identify the opportunity for improvement

There is no end in terms of kaizen activities within a plant. Please join us!
Why should you choose MESC’s filed workshop in real plant?

- It is exclusively originality! The every first plant practical training in China!
- It will help you directly feel 5S implementation and get command of the essence of continuous improvement culture through 2-day practical study in plant the traditional abstract training instead of traditional abstract training
- You will understand the whole essence of 5S tools and their relationship between each other by integrating various 5S tools.
- We provide you the senior consultant, who will guide you through the integration of 5S theory and practice.

Course Introduction

It’s a dream for many manufacturing professionals to build up continuous improvement culture in the plants through total involvement. But they always encounter resistance while they are chasing this dream: Difficult to cascade the management policy; Low production efficiency; Disordered working sites; Depression of employees …

Even 5S has been implemented in your plant, are there many employees who still think 5S is just “Cleaning” job? Is it difficult to consolidate and sustain the harvest of 5S? Is there anyone who thinks 5S is totally not suitable in your plant?

As the basis of all modern management systems, relying on setting up safety, comfortable and shining working environment, developing and promoting the working skills and working habits, coaching and ensuring all employees to find and reduce losses with full passion, 5S will support corporations to build up total involvement and continuous improvement cultural environment and management footstone. The consultants of MESC have helped many different corporations to implement 5S and build up total involvement and continuous improvement culture successfully.

The public seminar of “From 5S to Continuous Improvement” is tailor-made course for the management of corporations, which will ensure participants to create the mindset about how to build up the continuous improvement culture through the implementation of 5S. MESC consultants will use plenty of video material and photos to share with you the best practice and successful experience of many overseas and local corporations during the process of implementing 5S. Meanwhile, introducing and application of suitable tools during different levels of 5S implementation to realize the seamless combination of system and tools, and then transfer it as the carrier and media of building continuous improvement culture, so that 5S is converted into an most effective tool to build the continuous improvement culture, 5S implementation is also become a process for the corporation to pursue and realize the culture of continuous improvement and seeking for excellence.

Declaration on Competitors Issues

BWI and MESC reserve the right to decline any competitive company of Beijing West Industries Co., Ltd. To take this course. Please understand.
Mr. Xu Yi is currently the TPM/Lean Consulting Director of MESC. Before joining MESC, he had been working in Unilever & other companies for over 10 years as key roles in different sections such as Process Management, Production Management & Project Management.

10 years ago, as fulltime TPM leader, Mr. Xu was trained systematically by Japan Institute of Plant Maintenance(JIPM), the founder of TPM, and authorized by JIPM as a certified TPM instructor. After that, together with JIPM experts, he was responsible for TPM implementation in factories of Unilever China and accumulated rich experience in delivering TPM courses and facilitating TPM projects in corporations with different cultures in China. With the help of JIPM experts, Mr. Xu drove TPM successfully by leading a 3-people full time TPM team with more than 10 part-time TPM facilitators among all manufacturing sites and made great achievements.

Mr. Xu joined MESC in 2005. As full-time Senior TPM/Lean Consultant, he delivered TPM/Lean courses and helped to implement TPM and Lean Manufacturing projects for large multi-national clients including:

- Shanghai Volkswagen-Powertrain Co., Ltd.
- Bodycote (Wuxi) Technology Co., Ltd.
- Sulzer Shanghai Engineering & Machinery Works Ltd.
- Alcoa Bohai Aluminium Industry Co., Ltd.
- Alcoa Shanghai Aluminium Products Co., Ltd.
- Raybestos Friction Products (Suzhou) Co., Ltd.
- Syngenta (Suzhou) Crop Protection Co., Ltd.
- Shanghai Shen-Mei Beverage & Food Co., Ltd.
- Huapeng (Wuxi) Closures Co., Ltd.
- Akzo Nobel Protective Coating (Suzhou) Co., Ltd.
- Rogers Technologies (Suzhou) Co., Ltd.
- Siemens VDO Huizhou Co., Ltd.
- Chevron Chemical (Zhangjiagang) Co., Ltd.
- Alfa Laval Flow Equipment (Kunshan) Co., Ltd.
- Gale Pacific Special Textiles (Ningbo) Ltd
- Mars Foods (Jiaxing) Co., Ltd.

Our clients all highly recommends Mr. Xu and his TPM/Lean program. Xu Yi also has run several TPM and Lean relative public seminars, including TPM awareness and tools, advanced maintenance management, Lean in processing manufacturing, TPM champion field workshop, 5S and continuous improvement etc. One of them attracted the attendance of about 180 professionals from multi-national companies. Mr. Xu was invited as a speaker for the most influential factory maintenance summit in China, like “Process Industry Reliability & Maintenance Conference”.

On November, 2007, Mr. Xu passed the TWI TTT training authorized by Japan Industrial Training Association (JITA), thus becoming one of the first certified TWI trainers in China. Till now, he has already carried out TWI public trainings for more than 20 times and provided TWI in-house trainings for many big enterprises over 50 times. He made great contributions to the promotion of TWI in China. TWI is highly recognized and applied in Japan for over 60 years.
## Course Outlines

### Day 1

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<th>Time</th>
<th>Session</th>
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| 09:00 - 10:40 | 1. 5S General Introduction  
- Field management & 4M1E  
- “Safety starting from Seiri, Seiton”  
- Picture Games: Challenge 5S  
- Video: 5S  
2.1 1S(Seiri)  
- Fundamental principle, implementing approach, emphases and difficulty resolving  
- Picture Game: 5S  
- Video: 1S Implementation |
| 10:40 - 11:00 | Break |
| 11:00 - 12:00 | Lunch  
| 12:00 - 13:00 | Plant Visit 1 |
| 13:00 - 15:00 | 2.2 2S(Seiton)/3S(Seiso)  
- Fundamental principle, implementing approach, emphases and difficulty resolving  
- Picture game: 2S  
- Video: 2S implementation |
| 15:00 - 15:20 | Break |
| 15:20 – 17:00 | 2.3 4S (Seiketsu)/5S (Shitsuke)  
- Fundamental principle, implementing approach, emphases and difficulty resolving  
- Picture game: 4S  
- Video: 4S implementation |
| 15:40 - 16:00 | Break |
| 16:00 - 17:00 | 3. Visual Control System (VCS)  
- Purpose and types of Visual Control  
- VCS implementation case analysis of overseas and local plants  
- Regulation & tips of implementing VCS  
4. Implementation of 5S  
- “Internal fighting” of 5S  
- 5S in the office  
- PDCA cycle of implementing 5S  
- 5S: Top-down & bottom-up  
- 5S implementation strategy, principle & organization |

### Day 2

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| 9:00 - 10:40 | 5. Continuous Improvement(Kaizen)  
- Features & uniqueness of Kaizen corporation culture  
- Key elements of Kaizen implementation  
- Building up continuous improvement culture -- a gradually changing mindset & process  
6. The magic tools box of 5S and continuous improvement  
- Red tag, standardization  
- Small Group Activity and PDCA  
- 4M1E, 5W1H, WHY-WHY  
- One Pont Lesson and Activity Board |
| 10:40 - 11:00 | Break |
| 11:00 - 12:00 | Lunch  
| 12:00 - 13:00 | Plant Visit 2 |
| 13:00 - 15:40 | 1S (Seiri): checking/sorting/disposal/necessary list  
- Syndicate exercise  
- 1S (Seiri): Positioning/Tagging  
- Visual Management  
- Suggestion, OPL and Activity Board |
| 15:40 - 16:00 | Break |
| 16:00 - 17:00 | Presentation of syndicate exercises and wrap-up  
- 7. 5S and Continuous Improvement  
- Eliminating waste from 5S implementation  
- Mountains and fogs & overcoming countermeasure in implementing 5S  
- Extension of 5S – Manufacturing Excellence |
Brief introduction of cooperative partner

Beijing West Industries Co., Ltd (BWI) in Shanghai was formerly called Delphi Shanghai Dynamics and Propulsion Systems Co. Ltd, and it now owns a 8000 sqm plant with 790 employees. Since July, 2006, BWI has successively dispatched dozens of managers to take the course of Lean Learning Trip to Toyota Japan organized by MESC. They actively launched lean promotion activities as soon as they got back and achieved remarkable results. They are still able to create 2 billion RMB annul revenue and nearly 380 million RMB annual profit. They have been awarded as the core supplier, best supplier by their clients for many times. And they also achieved the 2008 Lean Company Excellent Award by China Association of Quality.

About MESC

MESC is a leading manufacturing management consulting, training, education and value-adding service provider in mainland China. We focus on manufacturing management field. Through professional services, we are trying our best to help our clients to reduce costs, enhance quality and improve delivery and then build up continuous competition advantages.

MESC holds a strong belief in providing services that will add value to our clients. We will not compromise service quality for short term business benefits. MESC is a performance improvement partner you can trust.

Upcoming Events

**Plant Management Field Workshop**
--TPM Updated Version  
Venue: Wuxi  
Date: Apr. 4th - 5th, 2012  
Price: RMB4200

**Project Management in the Manufacturing Enterprises**
Venue: Shanghai  
Date: Jun. 7th - 8th, 2012  
Price: RMB 4600

Contact us

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